

92685

November-07-12 2:32:40 PM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/21/12 **Start Qty:** 1.00 2 ***1***

Cust Item ID:

Required Date: 11/26/12 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: MLJ Date: 12-11-08 Tooling: _____ Date: _____

Stop *NR2*

OC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr Revision Nbr

100

0.00

100

0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011
Chg001

110

Pick Kit

0.00

110

0.00

Packaging

Packaging

Memo

120

QC4- 100% Inspect kits for completeness

0.00

120

0.00

QC

Quality Control

Memo

Work Order ID 92685

92685

Page 2

November-07-12 2:32:40 PM

Item ID: D206-781-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/26/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-011								
	Location: <u>011A</u>								
	PPP rev: <u>#</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(3x) 82 6/11/12 SP

12/11/22 JF

MF
12-11-21

Picklist Print

November-07-12 2:32:39 PM

Page 1

Work Order ID: 92685

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12

Required Date: 11/26/12

Start Qty: 1.00 3

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
D3800 per NCR 10-082 DD verf:EC

IPP Rev:B 10.07.01 update qty of

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3874-1 Floor Protector	SWD 37	Manufactured	No			110	Each	0.0000	1	131	92589710		
D3874-2 Floor Protector	SWD 37	Manufactured	No			110	Each	1.0000	1	392702	92673210		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST152		1							
				90807		1							
D3800-1-100 Hook and Loop Strip (1" Soft)	37 SWD	Manufactured	No			110	f	140.8824	10	1030			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		90.8804							
				68910		9.801							
				72233		9.841							
				80073		1.1734							
				85354		70.065			85354				
				ST088		50.002							
				84060		50.002							
D3800-3-100 Hook and Loop Strip (1" Hard)	SWD 37	Manufactured	No			110	f	130.6810	10	1030			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		130.681							
				68915		18.301							
				72771		2.341							
				73007		5.001							
				75105		13.67							
				80077		15.536							
				84061		9.967							
				85355		65.865			85355				

Qty x 4 per kit

@ 30.0" long → nearest
size 1119

D3800-3-100

Hook and Loop Strip (1" Hard)

Qty + 4 per kit

@ 30.0" long → nearest
size 1119

Picklist Print

November-07-12 2:32:40 PM

Page 2

Work Order ID: 92685

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 11/21/12

Required Date: 11/26/12

Start Qty: 4003

Required Qty: 1.00

AN4-13A

Bolt

Purchased No

110 Each

1,079.0000

2

26

Location

Loc Qty

Loc Code

FG 20
122808 20
ST356 500
123525 500
ST513 559
120187 19
120770 12
121652 1
122063 1
122416 24
122808 2
122993 500

SMS 3X

123525

AN960JD416

Washer

NAS1149D0463J

Purchased No

110 Each

29.0000

2

26

Location

Loc Qty

Loc Code

ST351 29
116289 8
119097 21

SMS 3X

26 - M123305

NAS43DD4-20

SPACER

Purchased No

110 Each

89.0000

2

26

Location

Loc Qty

Loc Code

ST276 89
122868 89

SMS 3X

26 -

NAS43DD4-64

SPACER

Purchased No

110 Each

22.0000

1

+3

Location

Loc Qty

Loc Code

ST279 22
112314 22

SMS 3X

612/11/12 (3)

112314

November-07-12 2:32:40 PM

Shop Packet Print

Page 2

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
			D3874-1	FLOOR PROTECTOR, CO-PILOT
			D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
			D3800-1-100-300	LOOP STRIP
			D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
			AN4-13A	BOLT
		4	AN525-10R6	SCREW
			AN960JD416	WASHER
			NAS43DD4-20	SPACER
			NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER